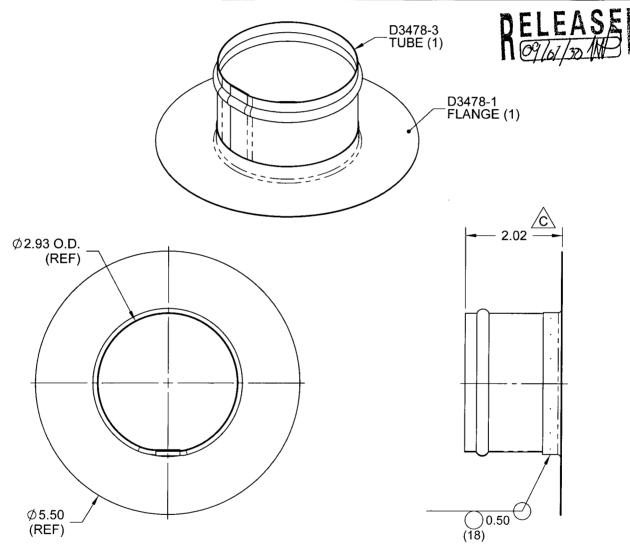


DESIGN DRAWN BY		DRAWN BY	DART AEROSPACE LI HAWKESBURY, ONTARIO, CANA	_
CHECK	ED	APPROVED	DRAWING NO.	REV. C
L #	U	ALC:	D3478	SHEET 1 OF 7
DATE	DATE		TITLE	SCALE
08.12.19		2.19	AIR INLET ADAPTER	1:2
Α	05.12.08		NEW ISSUE	
В	06.05.16		REDESIGN D3478-5, ADD D3478-7, D	3478-9S/-9
С	08.12.19		2.02 WAS 2.018 (SHT 1); ADD TOL (S MFG NOTE (SHT 3); MATL SPEC WA MIL-S-5059	HT 3); ADD S



D3478-041 AIR INLET ADAPTER

NOTES:

- 1) SPOT WELD PER DART QSI 004
- 2) FINISH: NONE
 3) IDENTIFY WITH DART P/N D3478-041 USING
- FINE POINT PERMANENT INK MARKER
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

QTY -041	P/N	DESCRIPTION
Х	D3478-041	AIR INLET ADAPTER
1	D3478-1	FLANGE
1	D3478-3	TUBE

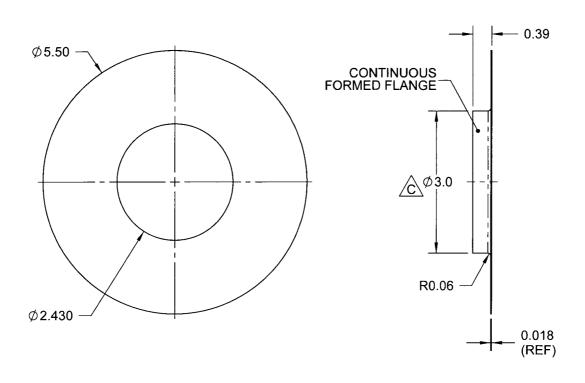
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DESIGN DRAWN BY		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
RS	M	D3478	SHEET 2 OF 7
DATE		TITLE	SCALE
08.12.19		AIR INLET ADAPTER	1:2





D3478-1F FLANGE FLAT PATTERN

D3478-1 FLANGE

NOTES:

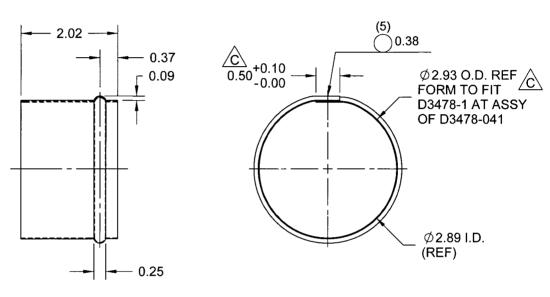
- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524, 26 GAUGE SS (0.018 THICK) (REF. DART SPEC. M304S26GA)
 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

- 3) ALL DIMENSIONS ARE IN INCHES 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

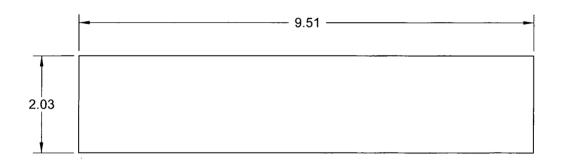


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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PH.	##	D3478	SHEET 3 OF 7
DATE		TITLE	SCALE
1 08	.12.19	AIR INI FT ADAPTER	1:2





D3478-3 TUBE



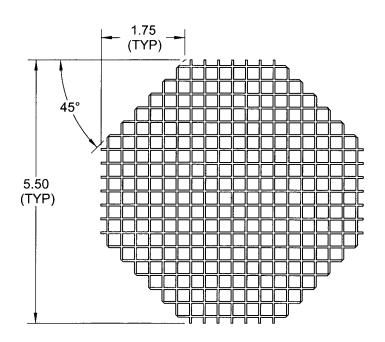
D3478-3F TUBE FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524, 26 GAUGE SS (0.018 THICK) (REF. DART SPEC. M304S26GA)
 2) SPOT WELD PER DART QSI 018
 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 4) ALL DIMENSIONS ARE IN INCHES 5) BREAK ALL SHARP EDGES 0.005 TO 0.010



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PH-	911	D3478	SHEET 4 OF 7
DATE		TITLE	SCALE
08.12.19		AIR INLET ADAPTER	1:2



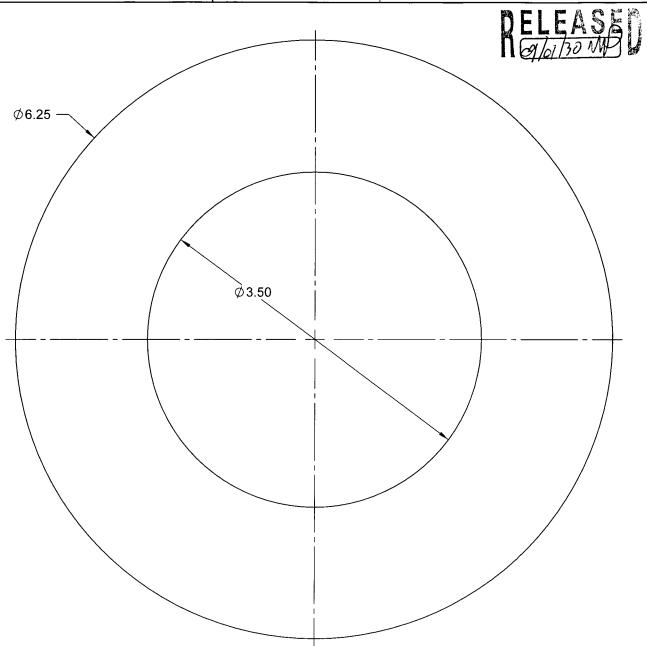
D3478-5 SCREEN

NOTES:

- 1) MATERIAL: #4 MESH SCREEN, 0.203" OPENING, \$\phi 0.047" WIRE (REF. DART SPEC. M304MS4.203-.047)
 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 3) ALL DIMENSIONS ARE IN INCHES 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



DRAWN BY DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED **APPROVED** REV. C D3478 P\$ SHEET 5 OF 7 DATE TITLE SCALE 08.12.19 AIR INLET ADAPTER 1:1



D3478-7 INLET GASKET

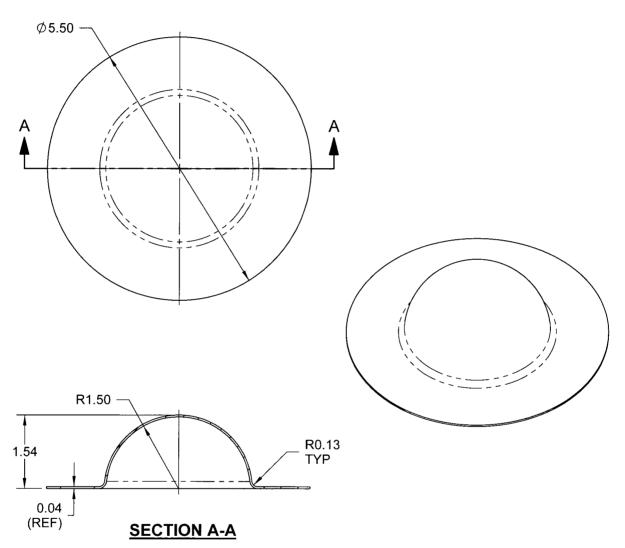
NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.063 THICK (REF. DART SPEC. M-SIL60-S.063)
 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 3) ALL DIMENSIONS ARE IN INCHES 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



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RH		D3478	SHEET 6 OF 7
DATE		TITLE	SCALE
08.12.19		AIR INLET ADAPT	ER 1:2





D3478-9S AIR INLET SCOOP, SPINNING DETAIL

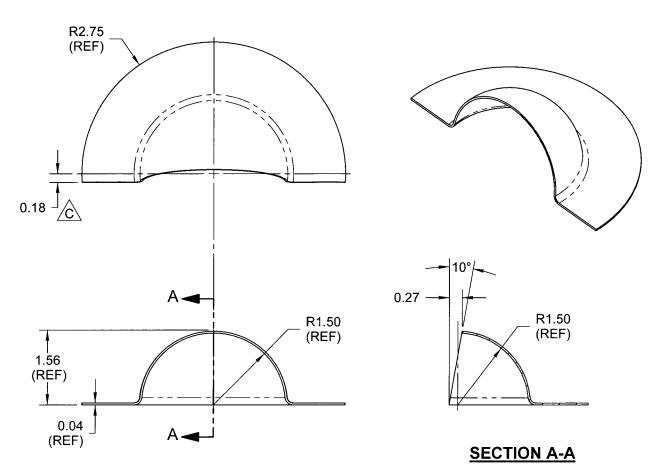
NOTES:

- 1) MATERIAL: 2024-0 ALUMINUM SHEET, 0.040" THICK PER AMS-QQ-A-250/4 OR AMS 4037 (REF. DART SPEC. M2024T0S.040)
 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 3) ALL DIMENSIONS ARE IN INCHES 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



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DATE 08.12.19		AIR INLET ADAPTER	SCALE 1:2





D3478-9 INLET SCOOP (MAKE FROM D3478-9S)

NOTES:

- 1) MATERIAL: MAKE FROM D3478-9S
 2) IDENTIFY WITH DART P/N D3478-9 USING FINE POINT PERMANENT INK MARKER
 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) ALL DIMENSIONS ARE IN INCHES
 5) BREAK ALL SHARP EDGES 0.005 TO 0.010